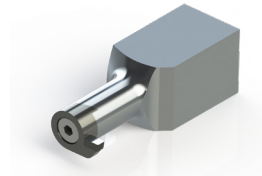
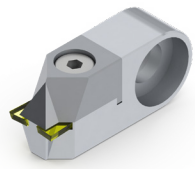


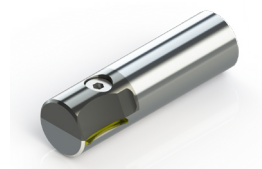
DIXI 20370 DIA
Posalux E=10 R=25



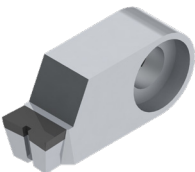
DIXI 25810 PCD
Interior finishing chisel
with interchangeable insert
E=3



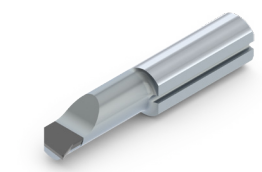
DIXI 20370 DIA
Posalux R/L
E=10 R=25



DIXI 25810 DIA
Interior finishing chisel
E=10 R=18



DIXI 20370 PCD
Posalux
E=6 R=2



DIXI 25810 PCD
Interior roughing chisel
E=10 R=18

Application example : Diameter on the outside of a ring

Aim :
Finishing of the ring without manual polishing

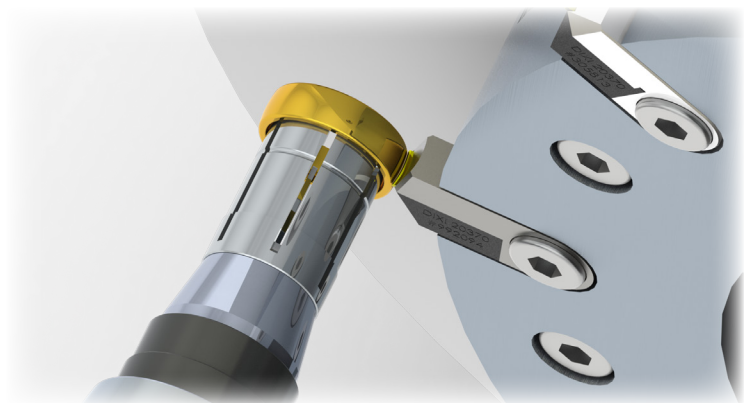
Tool :
DIX 20370 DIA E=8 R=15.5

Material :
18 carat gold

Machine :
Dual spindle dual turret turning centre

Cooling :
Oil

Cutting conditions :
n= 4500 rpm
f= 0.005 mm/rev



Result :
Mirror-polished effect without overlapping marks due to the use of a single-crystal finishing tool.

