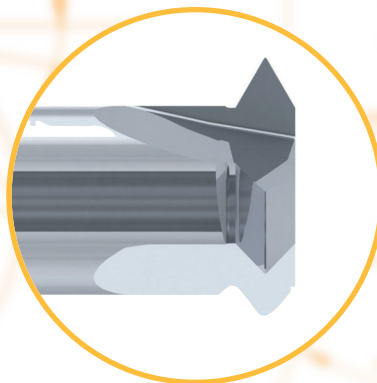
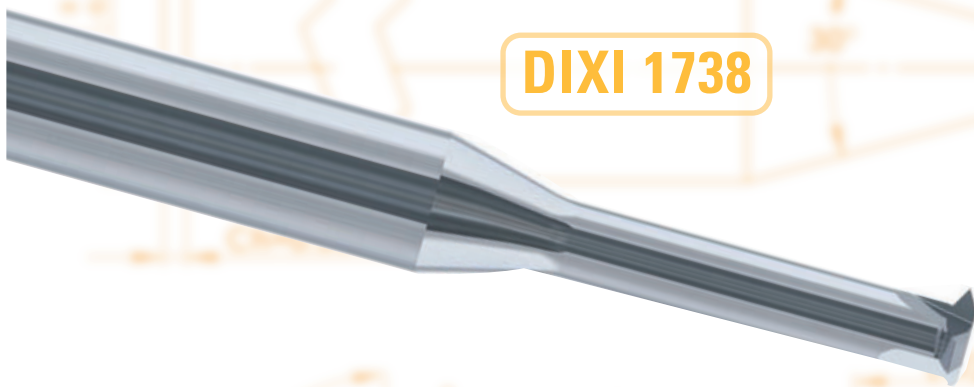


WHIRLING TOOLS PARTIAL PROFILE

- from S 0.50 to M 3.00
- 3 teeth
- 1 single tool for multiple threads

DIXI 1738



DIXI POLYTOOL S.A.

Av. du Technicum 37
CH-2400 Le Locle

T +41 (0)32 933 54 44
F +41 (0)32 931 89 16

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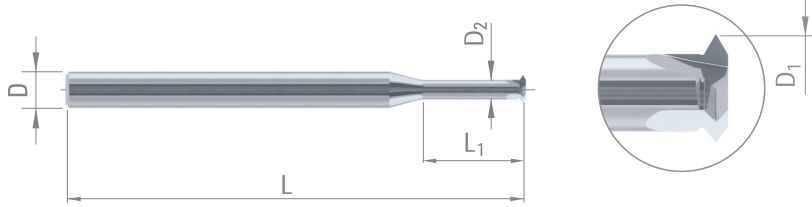
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DIXI 1738

WHIRLING TOOLS
PARTIAL PROFILE

Z = 3



- High alloyed steel
- DUPLEX stainless steel
- Refractory alloy
- Titanium, titanium alloy

D nom.	Pitch P	Drilling Ø ISO NIHS	D ₁	L ₁	D ₂	D _{h5}	L	CARBIDE CUTINOX
S 0.50	0.125	0.40	0.38	0.85	0.24	3	38	306969 318544
S 0.60	0.150	0.48	0.46	1.25	0.29	3	38	318623 318545
S 0.70	0.175	0.56	0.54	1.80	0.33	3	38	984319 985156
S 0.80	0.20	0.64	0.62	2.30	0.38	3	38	965997 966008
S 0.90	0.225	0.72	0.70	2.50	0.43	3	38	965996 966007
M 1.00	S 1.00	0.25 0.75	0.80	2.80	0.44	3	38	964485 966006
M 1.20	S 1.20	0.25 0.95	1.00	3.40	0.64	3	38	965664 965943
M 1.40	S 1.40	0.30 1.10	1.15	4.00	0.71	3	38	965988 965998
M 1.40		0.20 1.22	1.18	4.00	0.74	3	38	965989 965999
M 1.60		0.35 1.30	1.26	4.50	0.72	3	38	965990 966000
M 1.80		0.35 1.50	1.45	5.10	0.77	3	38	965991 966001
M 2.00		(0.20) 1.65	1.60	5.60	0.85	3	38	965992 966002
M 2.20		(0.20) 1.80	1.70	6.20	0.91	3	38	965993 966003
M 2.20		0.45 1.80						
M 2.50		(0.25) 1.95	2.00	7.00	1.20	3	38	965994 966004
M 2.50		(0.25) 2.10						
M 2.50		(0.20) 2.15						
M 2.50		(0.20) 2.25						
M 2.50		(0.20) 2.30						
M 3.00		0.50 2.50	2.40	8.40	1.60	3	38	965995 966005
M 3.00		(0.35) 2.65						
M 3.00		(0.25) 2.75						
M 3.00		(0.20) 2.80						

A single tool for multiple pitches (example, from 0.20 to 0.50)

